

## Primers

### RZ - 991W 2K Fast-Drying Primer (White)

#### Product Description

Multi - Purpose fast - drying primer for covering putty/existing finishes.  
Fast - Drying and suitable for spot and panel repair.

#### Technical Characteristics

Color: White      Shelf life: 24 months at 25°C      Theoretical spreading rate: 250 - 300 m<sup>2</sup>/l (avg) at 1 µm

#### Pre-treatment

Degrease with RZ - AX800.  
Wash off residues and dry thoroughly.  
Re - clean with RZ - AX800. The use of a tack rag is recommended.  
Wet flat with P600 - 800 grade paper or dry flat with P240 - 360 grade paper.

|                                                                                     |                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|-------------------------------------------------------------------------------------|------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|   | <b>Mixing Ratio</b>                | <p><b>RZ - 991W Primer</b>      100 (vol)      100 g</p> <p><b>RZ - 961 Hardener</b>      25 (vol)      20 g</p> <p><b>RZ - T50 Thinner</b>      35 - 40 (vol)      20 - 25 g</p> <p>d st      e ap      atio</p> <p>0      or temperat      s between      C - 15°C</p> <p>50      r temperat      s between      5°C - 25°C</p> <p>T60      or temperat      s betw      25°C - 35°C</p> <p>R T70      or temperat      s abo      5°C.</p> |
|  | <b>Spray Viscosity<br/>Potlife</b> | <p>16 to 20 seconds DIN 4 cup at 25°C</p> <p>10 - 15 mins at 25°C</p>                                                                                                                                                                                                                                                                                                                                                                         |
|  | <b>Sprayguns</b>                   | <p>HVLP gravity - feed spraygun      1.5 - 1.7 mm      1.8 - 2.0 bar      15 - 20 cm</p> <p>Conventional gravity - feed spraygun      1.6 - 1.8 mm      3.0 - 4.0 bar      20 - 25 cm</p>                                                                                                                                                                                                                                                     |
|  | <b>Application</b>                 | <p>Number of spraycoats: 1 thin + 1 wet coat</p> <p>Flash - off: 2 - 3 mins</p> <p>Film thickness: 80 - 120 µm</p>                                                                                                                                                                                                                                                                                                                            |
|  | <b>Drying</b>                      | <p>Drying      25°C      60°C</p> <p>Dust free atier      3 - 5 mins      -</p> <p>Fully cured atier      30 - 35 mins      10 mins</p>                                                                                                                                                                                                                                                                                                       |
| <b>Further Treatment</b>                                                            |                                    | Atier the dust - free, apply Reiz basecoat or topcoat.                                                                                                                                                                                                                                                                                                                                                                                        |

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience.  
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